

The background is a collage of four images: a blue sky with white clouds in the top-left, a logo with two interlocking circles and a small circle with the number '2' in the center in the middle-left, a reddish-brown landscape in the bottom-left, and a green landscape in the bottom-right. The right half of the slide has a purple background with white text.

CO<sub>2</sub> Capture Project

# CO<sub>2</sub> Capture: Baseline Costs for Four Real-Life Scenarios

Satish Reddy (Fluor)

Torgeir Melien (Hydro)

Mark Simmonds (BP)

Paul Hurst (BP)

Iain Wright (BP)

US DoE NETL Conference:

May 6<sup>th</sup> 2003

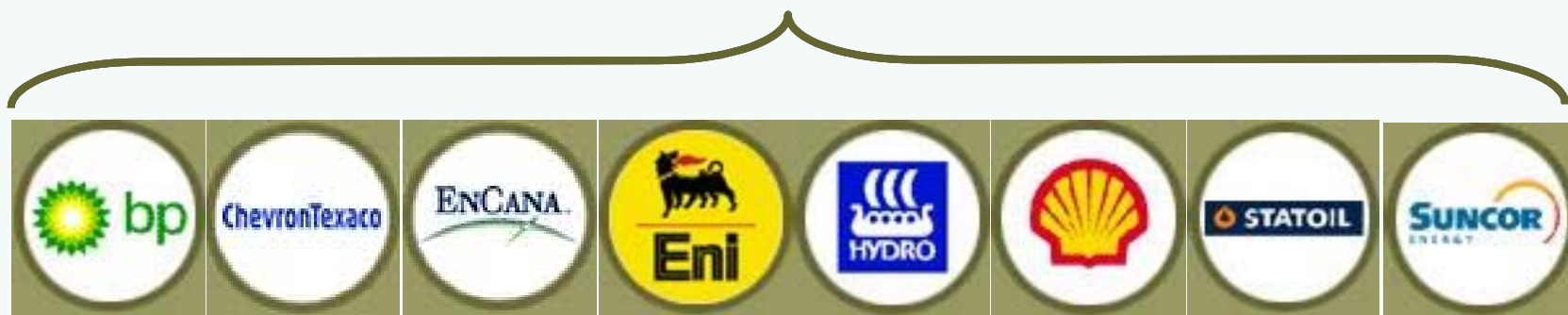


## **Agenda**

- CCP Program
- The Four Scenarios
- Best Available Technology
- Jargon
- Economics
- Results
- What's Next ?



## CCP Public/Private Collaboration



**US Department  
of Energy**



**European  
Union**



**Klimatek  
NorCap**

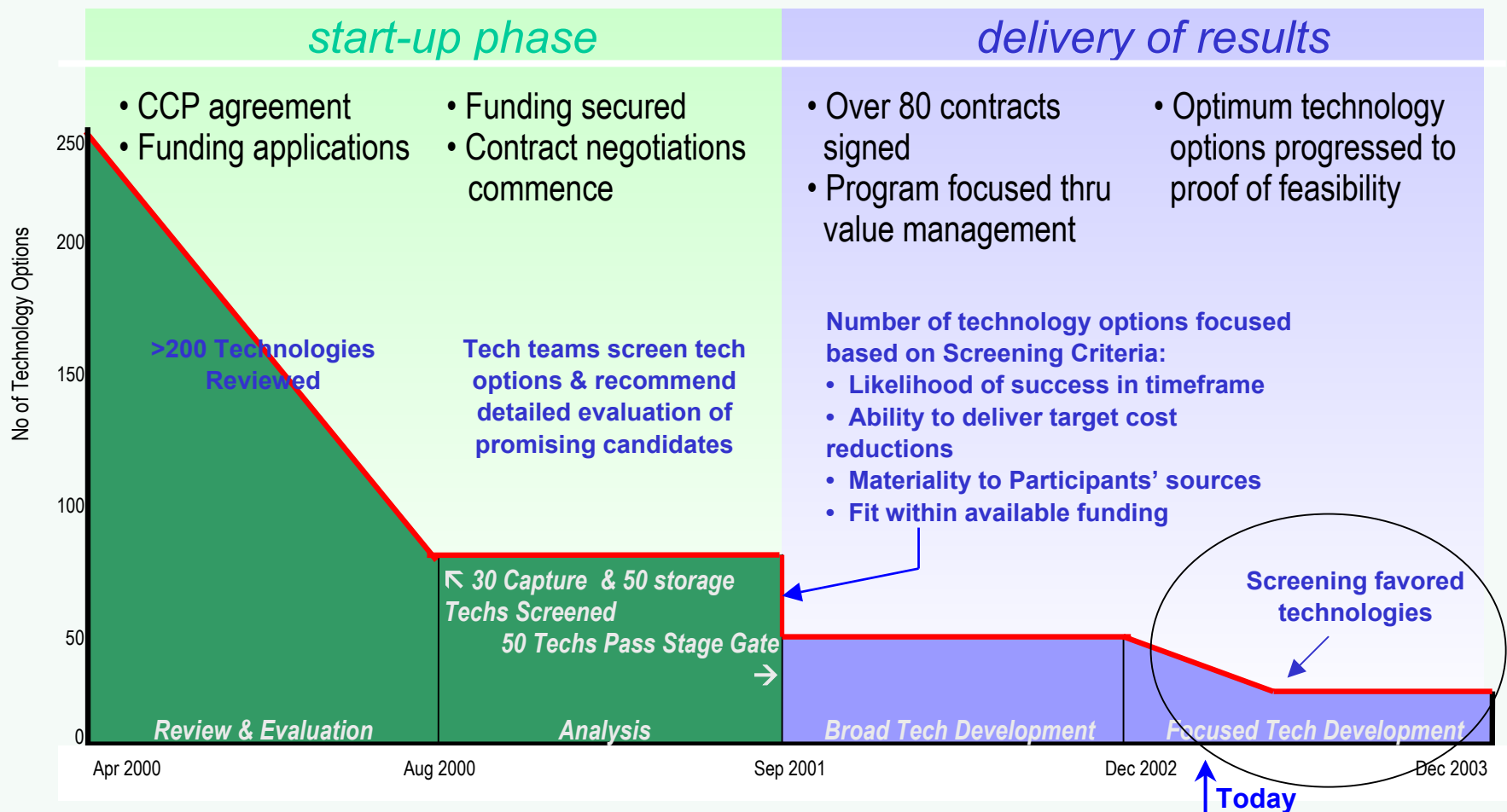


## **CCP Goals: Capture Technology**

- By the end of 2003
- For each Scenario (of 4), at least one technology has been developed, which (when compared to today's baseline) will:
  - a. Reduce the cost of Capture & Storage
    - i. By 50% for retrofit
    - ii. By 75% for newbuild



## CCP Timeline





## Why Scenarios ?

- Diverse, Real-life Situations
- Establish Baseline (uncontrolled emissions)
- Control with Today's Best Available Technology
- Technology Development
- Choose the Best New Technology
- Benchmark Improvement
  - a. on a like-for-like basis



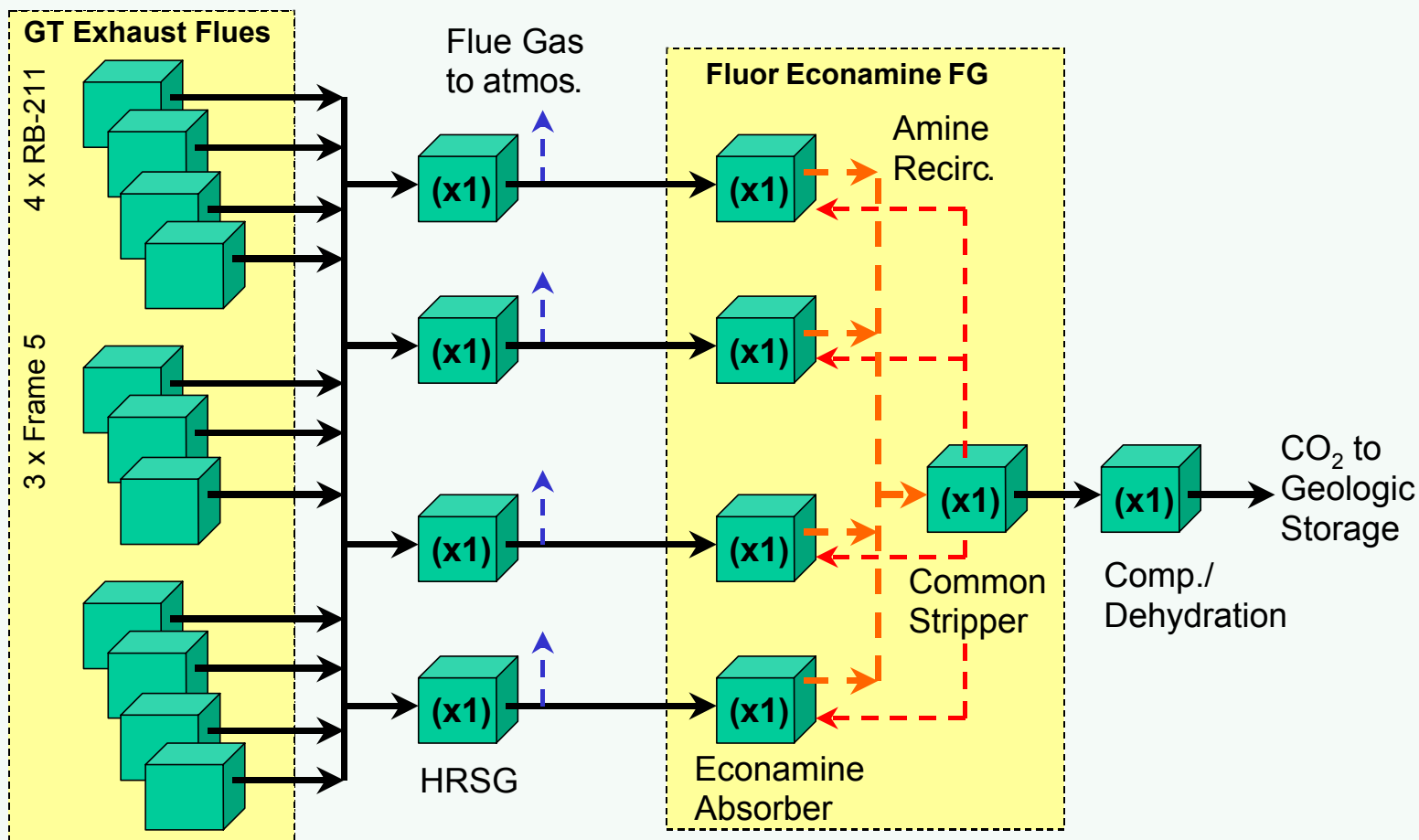


## The Four Scenarios

<u>Scenario</u>	<u>Location</u>	<u>Fuel Source</u>	<u>Retrofit/ Newbuild</u>	<u>Uncontrolled Emission (mmtpa CO<sub>2</sub>)</u>	<u>CO<sub>2</sub> Content (%)</u>
Distributed Gas Turbines	Alaska, USA	Natural Gas	Retrofit	2.1	3%
Refinery	UK, Europe	Natural Gas & Liquids	Retrofit	4.0	8%
Large Gas Turbines	Norway	Natural Gas	Newbuild	1.2	5%
Petroleum Coke Gasification	Canada	Coke	Newbuild	7.4	10.5%



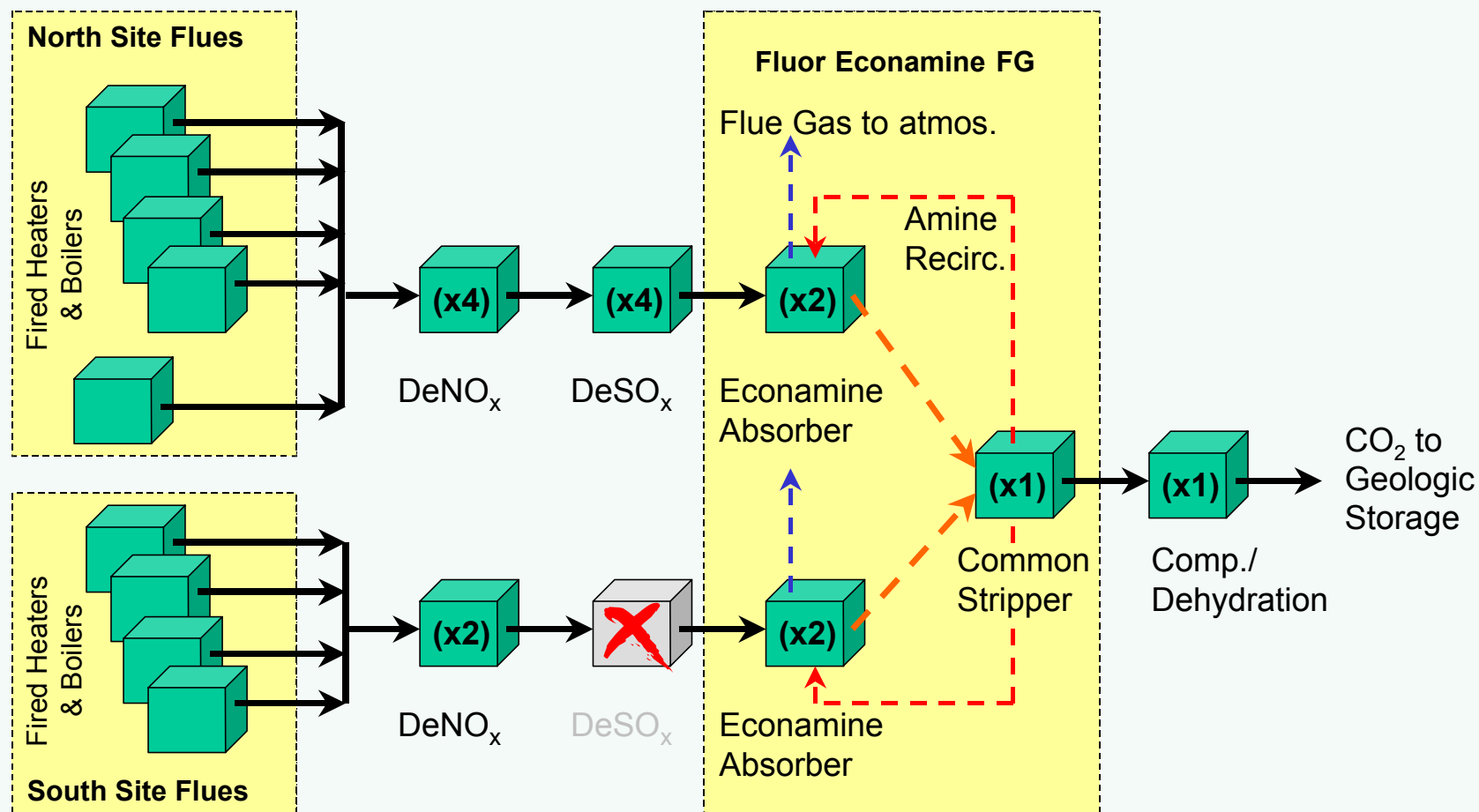
## Distributed Gas Turbines (Alaska USA)





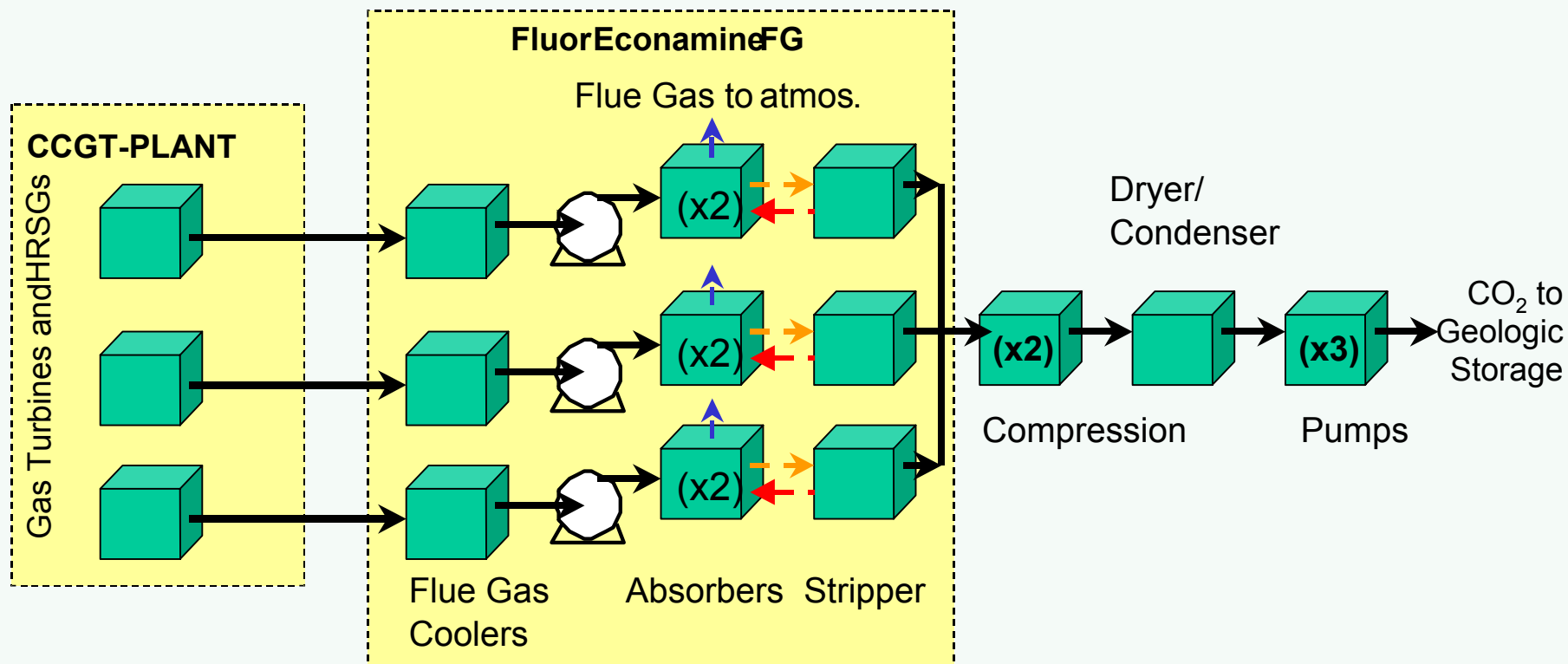


## Refinery (Grangemouth, UK Europe)



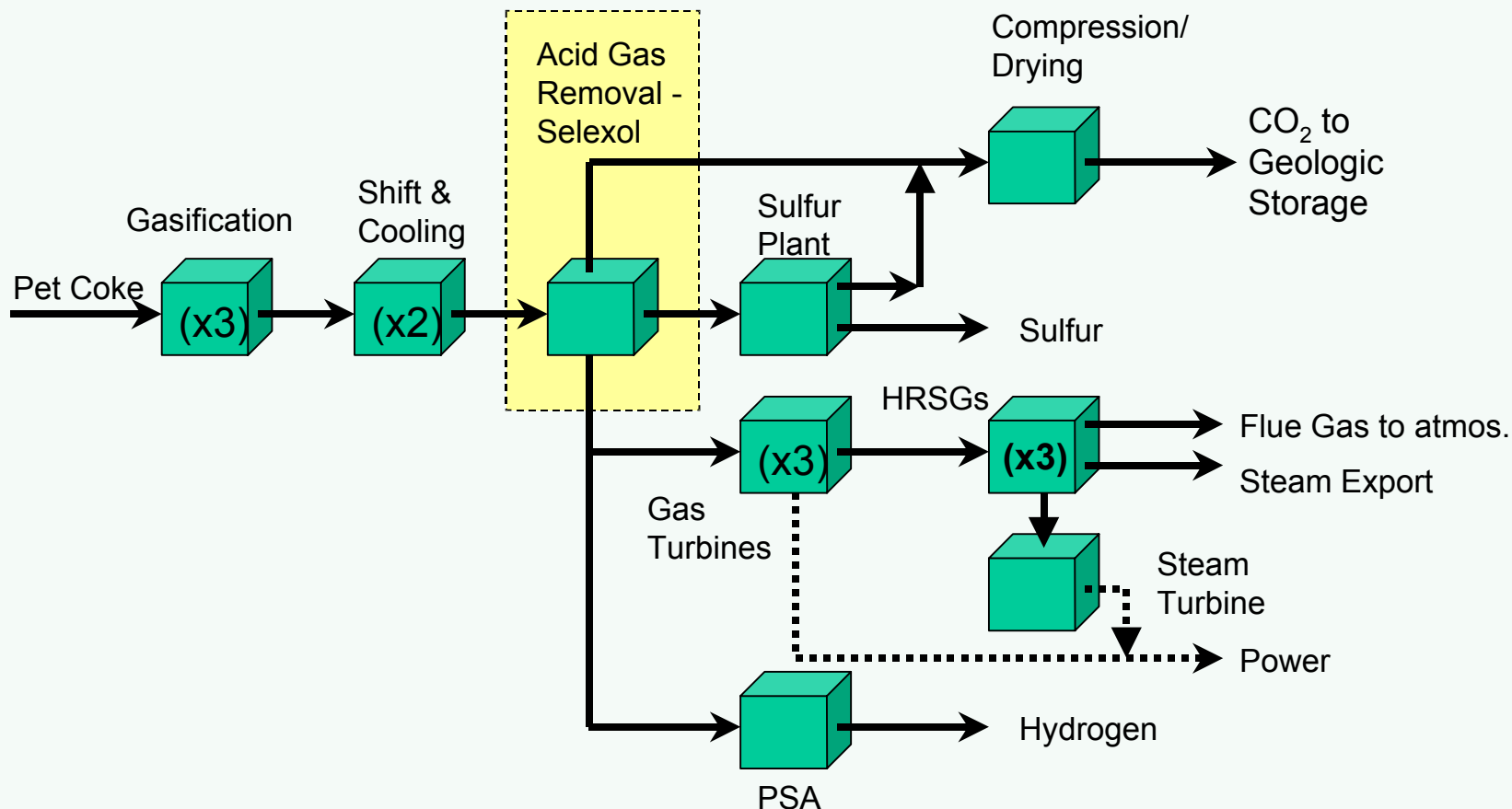


## Very Large Turbines (Norway)





## Petroleum Coke Gasification (Canada)





## **Best Available Technology**

- Post Combustion
  - a. Solvent-based CO<sub>2</sub> removal from flue gas
  - b. Several Vendors: Chose Econamine FG<sup>SM</sup> Process
  
- Pre Combustion
  - a. Physical solvent which can selectively remove H<sub>2</sub>S and CO<sub>2</sub> from high pressure syngas streams
  - b. Several Vendors: Chose Selexol

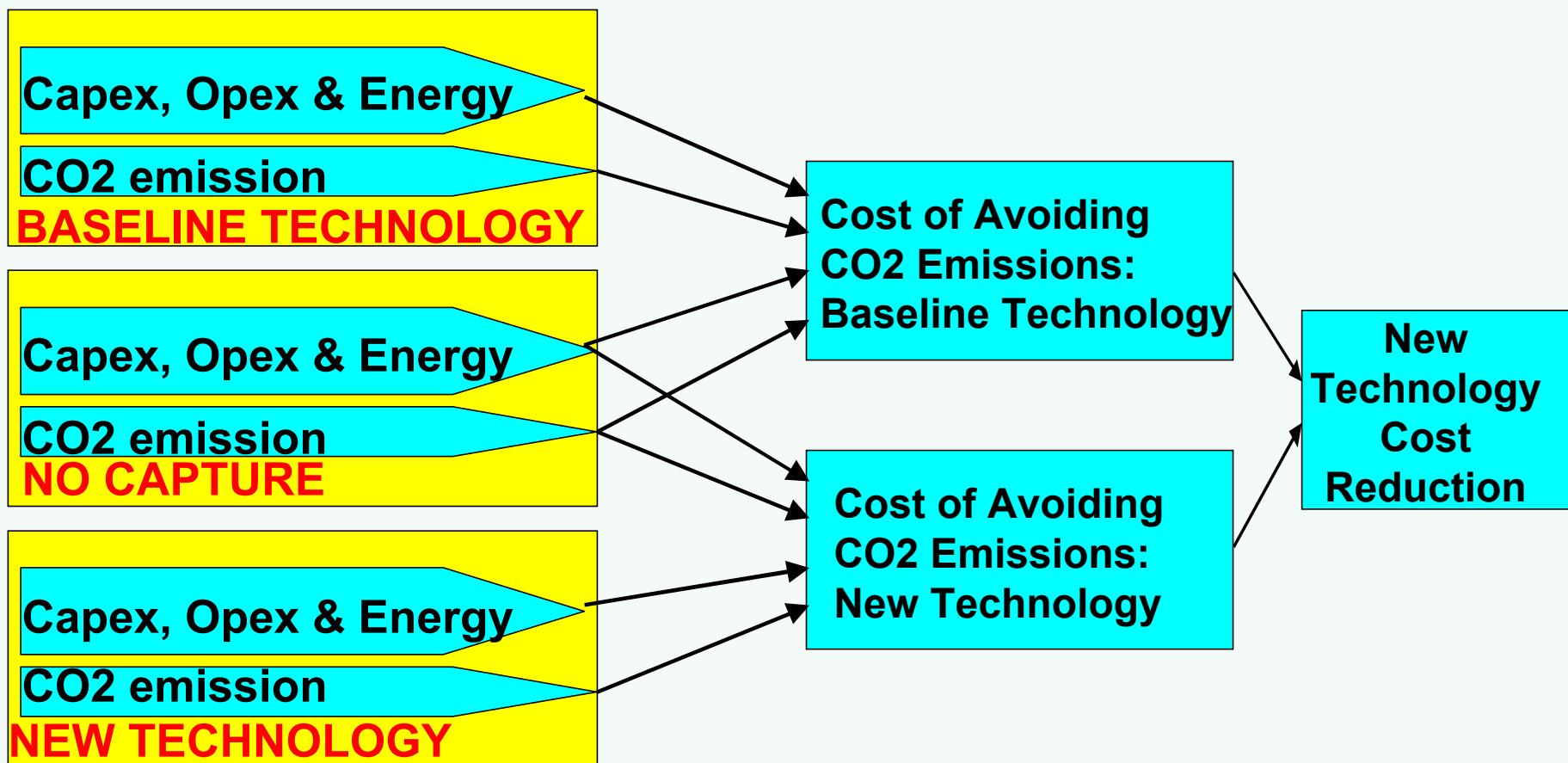


## Cost Estimation: Jargon

- CO<sub>2</sub> Captured
  - Total capture-related cost (capex, O&M, energy) per tonne CO<sub>2</sub> captured (**direct**)
- CO<sub>2</sub> Avoided (different for retrofit cases)
  - Direct capture costs (above), minus CO<sub>2</sub>-content of energy “imports” (**indirect**)
- Normalized assuming US Gulf Coast location costs
- All CO<sub>2</sub> costs calculated as normalized differentials between capture vs. non-capture cases
- Aim is to minimize the cost of CO<sub>2</sub> avoided



## Cost Reduction Calculation







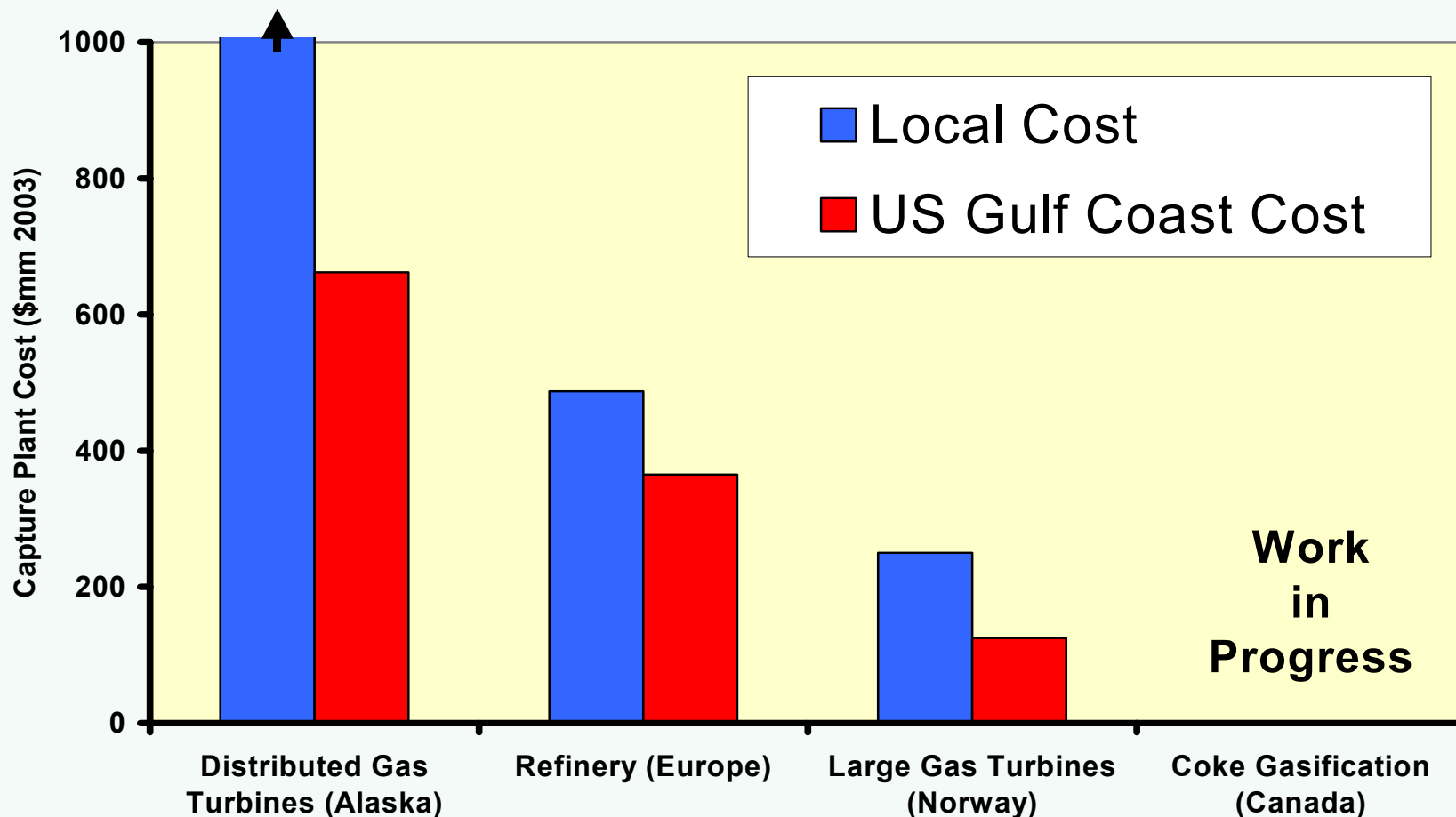
## How much CO<sub>2</sub> ?

<u>Scenario</u>	<u>Location</u>	<u>Capture Technology</u>	<u>CO<sub>2</sub> Uncontrol</u> (mmtpa CO <sub>2</sub> )	<u>CO<sub>2</sub> Captured</u> (mmtpa CO <sub>2</sub> )	<u>CO<sub>2</sub> Avoided</u> (mmtpa CO <sub>2</sub> )
Distributed Gas Turbines	Alaska USA	EconAmine (Post-Combust)	2.1	1.9	2.0*
Refinery	UK Europe	EconAmine (Post-Combust)	4.0	2.2	1.5
Large Gas Turbines	Norway	EconAmine (Post-Combust)	1.2	1.0	0.9
Coke Gasification	Canada	Selexol (Pre-Combust)	7.4	6.8	6.8

\* Additional power is available

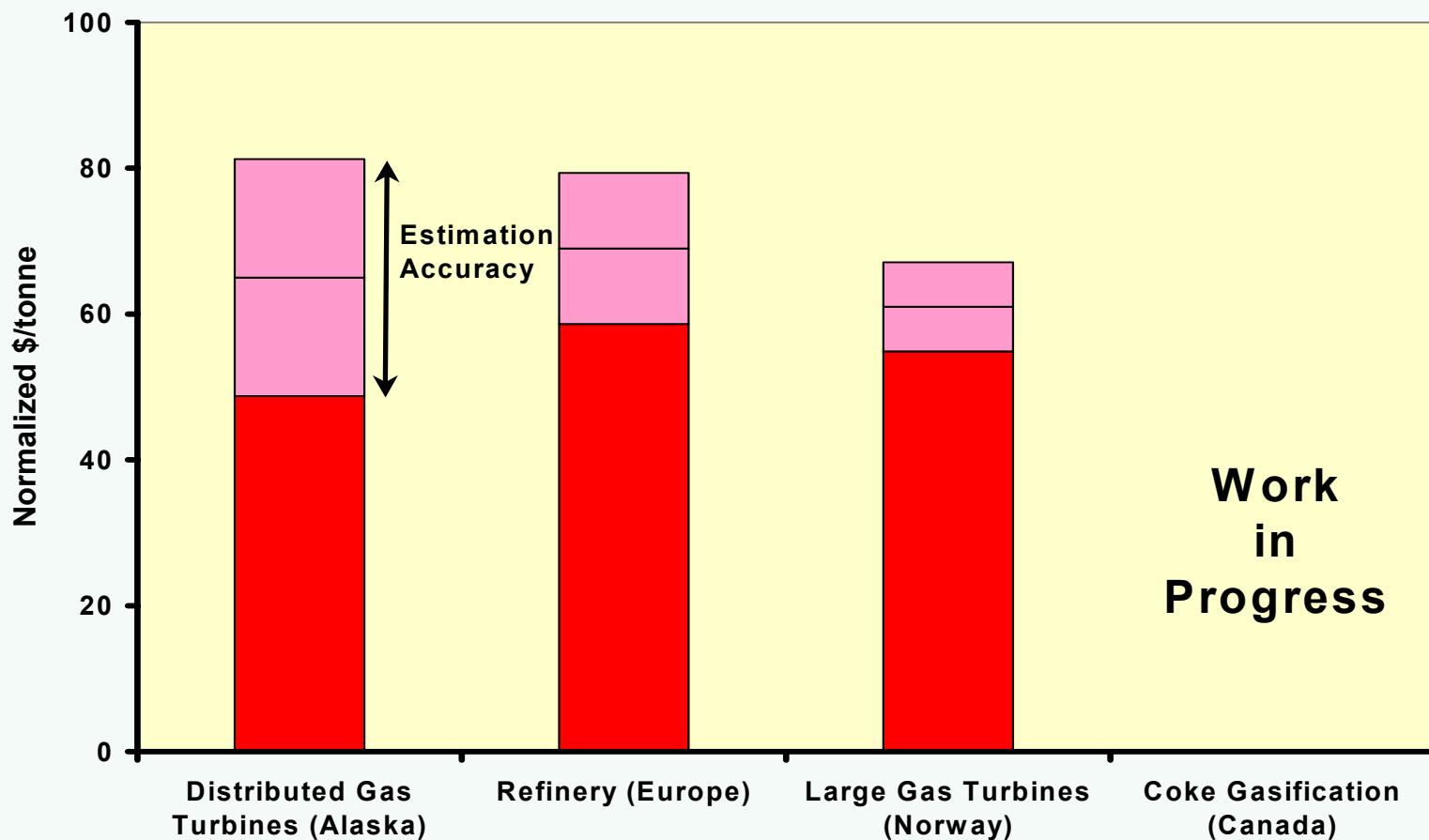


## Normalization: Location Factor





## Normalized Baseline Costs: CO<sub>2</sub> Avoided





## **CCP Way Forward (Capture Technology)**

- Thru October 2003
  - a. Capture Technology Development
- June 2003
  - a. Choose best new technologies for each scenario
- July – October 2003
  - a. Design & Costing for best new technology for each Scenario
- December 2003: Publish Results
  - a. [www.co2captureproject.org](http://www.co2captureproject.org)
- March 2004
  - ✓ Final Stakeholder Workshops: Capture & Storage